



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DLL-#-F-B-#5
Job Sheet 185717



Part No: DLL-#-F-B-#5

Job Qty: 4 ea

Part Name: Thimble Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/9/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DLL-#-#-# Rev. A IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Large Fab-7		DYC 18/11/05
100	HandFinish	4 pcs	11/9/18	11/9/18	0.00	0.40	HandFinish7		DYC 18/11/05
110	Large Fab	4 pcs	11/9/18	11/9/18	0.00	8.00	Large Fab 3		DYC 18/11/05
115	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC9		EL
120	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC5		EL
130	SprayPaint	4 pcs	11/9/18	11/9/18	0.00	0.40	Spray Paint	Rec'd	NOV 08 2018
140	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC14		NOV 08 2018 68
180	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3		9:22s NOV 09 2018
190	QC21-SA	4 Ea	11/9/18	11/9/18	0.00	0.00	QC21		21 NOV 09 2018

Part Op 100 - 1-Bead blast, remove paint. 2-Paint on the inside of the thimble side tubes can remain.

Descriptions: 110 - 1-Weld as per DWG. 2-Grind as per DWG. 3-Remove factory markings. 4-Drill holes as per DWG. 5-Deburr.

130 - Prime and paint as per DWG. PRIME: Start Time: _____ Finish Time: _____ PAINT: Start Time: _____

Finish Time: _____

180 - SHIP THIMBLES TO ATLANTIC BRAIDS.

135: outsource P0041637 - CT 18-11-7

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7972K117	Thimble Retainer	.4160 ft (.104 ea)	90-Start up Operation	5073657

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	7972K117	0	5	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 3:35 PM dart.Lussier.Patrick

DART
AEROSPACE

12/0 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S124705



Part: DLL-#-F-B-#-5

Job No: 185717

Serial No/Batch: S124705

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/05/18

85285
85286
poly weather black

23377
85582 } primer



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PURCHASE ORDER **PO041637**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041637
PO Date: 11/7/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185717	DLL-#F-B-#5	Thimble Assembly PRIME PER QSI 005 4.2.1.3.2 AND PAINT BLACK PER QSI 005 4.2.2.3	Firmed	-	11/9/18	4 pcs	0 pcs	4 pcs	\$25.00/pcs	\$100.00
					4 X	NOV 08 2018					
2	185718	DLL-#B-B-#5	Thimble Assembly (equivalent / alternate for DLL-#C-B-#5 and the DLL-#D-B-#5) PRIME PER QSI 005 4.2.1.3.2 AND PAINT BLACK PER QSI 005 4.2.2.3	Firmed	-	11/9/18	12 pcs	0 pcs	12 pcs	\$25.00/pcs	\$300.00
					12 X	NOV 08 2018					
Grand Total:										\$400.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 10:55 AM dart.tsimiklis.chrisoula

